

# **DC Series Nd:YLF Nanosecond Lasers**

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Photonics Industries' DC Series Nd:YLF nanosecond lasers combine ideal mJ pulse energy levels (up to 1.5 mJ) with high kHz repetition rates (single shot to 10 kHz), while maintaining low pulse widths, all within a compact, air-cooled form factor. The DC Series stands the test of time, providing the highest pulse energy from one of the smallest footprint, lightest weight air-cooled industrial nanosecond lasers commercially available in UV and Green, and reliably performing for demanding industrial needs, maintaining long-term stabilities for consistent process quality. Owing to key patented technologies, intracavity harmonic generation is inherently a more efficient harmonic conversion that provides unmatched superior beam quality, natural TEM00 output, as well as better beam pointing stability in a simple, compact laser configuration making this laser the perfect tool for precision manufacturing.



# **Applications**

- Cutting, drilling, welding, scribing, marking, intra-marking, patterning, dielectric grooving, de-paneling, annealing, repair
- Flat Panel Display Repair Systems, LCD/LED/OLED Repair, Laserassisted Chemical Vapor Deposition (LACVD)
- Flexible Printed Circuit Boards (FPCB), Printed Circuit Boards (PCB), Liquid Crystal Polymer (LCP) Microprocessing
- Stereolithography (SLA) Systems, Rapid Prototyping 3D Printing Systems, UV Laser 3D Printing
- Mass Spectrometry Systems, MALDI

# **Features**

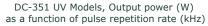
- Reliable, low COO, non-consumable design
   Patented intracavity harmonic UV & Green generation, no damaging indexing of the harmonic crystals.
- High pulse energies Nd:YLF
   Up to 1 mJ in 351 nm, and up to 1.5 mJ in 527 nm
- Wide repetition rate range Single shot to 10 kHz
- Extra Small, handheld, air-cooled form factor
- Excellent, natural TEM00 beam quality: Typical M2 < 1.1</p>
- Monolithic, all-in-one (AIO), compact form factor laser
- Total Pulse Control

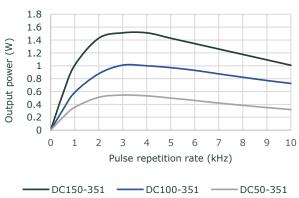
	DC50-351	DC100-351	DC150-351		
Beam and output specifications					
Wavelength	351 nm				
Average power	0.5 W at 3 kHz	1 W at 3 kHz	1.5 W at 3 kHz		
Pulse energy	0.25 mJ at 1 kHz	0.5 mJ at 1 kHz	1 mJ at 1 kHz		
Pulse width <sup>1</sup>	≤ 25 ns at 1 kHz				
Pulse repetition rate	Single shot to 10 kHz				
Pulse-to-pulse stability <sup>2</sup>	< 3% rms				
Long term power stability <sup>3</sup>	< 2% rms				
Beam spatial mode	$TEM_{00} M^2 \le 1.1$				
Beam pointing stability	< 25 μrad				
Beam divergence	< 2 mrad				
Beam roundness	> 85%				
Beam diameter, at exit	~0.4 mm		~0.5 mm		
Polarization ratio	Horizontal; 100:1				

#### Operational specifications and system characteristics

DC000 Fil . C C . CUT F		
RS232, Ethernet, Software GUI, External TTL Triggering		
< 5 minutes from standby or cold start		
100-240 V AC; or 32 V DC, 15 A		
50-60 Hz		
Ambient 15°C to 35°C (59°F to 95°F) Operating Range, Relative Humidity 90% Max., non-condensing		
-10°C to 40°C; Sea Level to 12,000 m; 0% to 90% Relative Humidity, non-condensing		
~50 W	~130 W	
8.5 x 4 x 5 in.	11 x 5 x 5 in.	
~6 lbs (~2.7 kg)	~15.5 lbs (~7 kg)	
Air-cooled		
	< 5 minutes from standby or co  100-240 V AC; or 32 V DC, 1  50-60 Hz  Ambient 15°C to 35°C (59°F to 95°F) Or Relative Humidity 90% Max., non-co -10°C to 40°C; Sea Level to 12, 0% to 90% Relative Humidity, non-co ~50 W  8.5 x 4 x 5 in. ~6 lbs (~2.7 kg)	

<sup>[1.]</sup> Longer pulse widths are available on request. [2.] Measured at ambient temperature  $\pm$  2°C. [3.] Measured over 8 hours  $\pm$  1°C. [4.] Water-cooled option available.





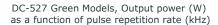


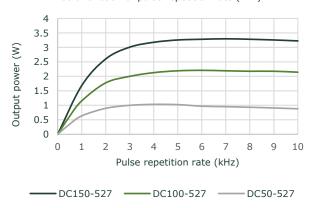
	DC50-527	DC100-527	DC150-527		
Beam and output specifications					
Wavelength		527 nm			
Average power	1 W at 3 kHz	2 W at 3 kHz	3 W at 3 kHz		
Pulse energy	0.5 mJ at 1 kHz	1 mJ at 1 kHz	1.5 mJ at 1 kHz		
Pulse width	≤ 30 ns at 1 kHz				
Pulse repetition rate	Single shot to 10 kHz				
Pulse-to-pulse stability <sup>1</sup>		< 3% rms			
Long term power stability <sup>2</sup>		< 2% rms			
Beam spatial mode	$TEM_{00} M^2 \le 1.2$				
Beam pointing stability	< 25 µrad				
Beam divergence	< 2 mrad				
Beam roundness	> 85%				
Beam diameter, at exit	~0.	4 mm	~0.7 mm		
Polarization ratio	Vertical; 100:1				

#### Operational specifications and system characteristics

RS232, Ethernet, Software GUI, External TTL Triggering		
< 5 minutes from standby or cold start		
100-240 V AC; or 32 V DC, 15 A		
50-60 Hz		
Ambient 15°C to 35°C (59°F to 95°F) Operating Range, Relative Humidity 90% Max., non-condensing		
-10°C to 40°C; Sea Level to 12,000 m; 0% to 90% Relative Humidity, non-condensing		
~50 W	~130 W	
8.5 x 4 x 5 in.	11 x 5 x 5 in.	
~6 lbs (~2.7 kg)	~15.5 lbs (~7 kg)	
Air-cooled		
	< 5 minutes from standby or control 100-240 V AC; or 32 V DC, in 50-60 Hz Ambient 15°C to 35°C (59°F to 95°F) Of Relative Humidity 90% Max., non-control 10°C to 40°C; Sea Level to 12, 10% to 90% Relative Humidity, non-control 20% Non-control 20	

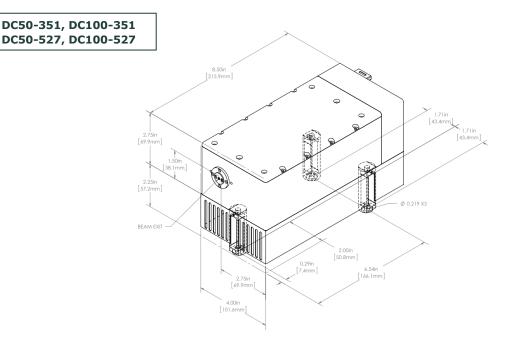
<sup>[1.]</sup> Measured at ambient temperature  $\pm$  2°C. [2.] Measured over 8 hours  $\pm$  1°C. [3.] Water-cooled option available.



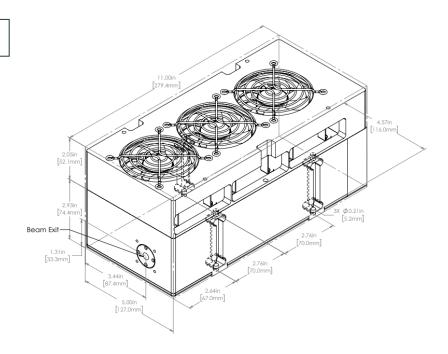




## **Dimensional Drawings**



DC150-351 DC150-527



 $Product\ specifications,\ characteristics,\ and\ dimensional\ drawings\ are\ subject\ to\ change\ without\ notice.$ 

Photonics Industries conforms to provisions of US 21 CFR 1040.10 & 1040.11 and is made under one or more US patents listed below: 9,531,147, 8,817,831, 7,869,471, 7,346,092, 7,082,149, 7,079,557, 6,999,483, 6,980,574, 6,961,355, 6,842,293, 6,762,405, 6,690,692, 6,587,487, 6,584,134,6,366,596, 6,356,578, 6,327,281, 6,246,707, 6,229,829, 6,108,356, 6,061,370, 6,028,620, 5,936,983, 5,898,717 and Pending Patents

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<u>Photonics Industries International</u> is the pioneer of <u>intracavity harmonic lasers</u> and is at the forefront of developing, manufacturing and marketing a wide range of nanosecond, sub-nanosecond picosecond and femtosecond lasers for industrial, scientific, defense, and medical industries. Check out our <u>products</u> and see how we can help you <u>apply</u> our lasers to your needs.

