

Photonics Industries

International, Inc.

DX Air-Cooled Series Nanosecond Lasers

www.photonix.com

Photonics Industries' DX Air-Cooled Series nanosecond DPSS lasers, with a small, air-cooled form factor (275 in³, ~15.5 lbs or ~7 kg), offer the highest powers air-cooled in the market, with up to 10 W UV and up to 20 W green. The extra small DX Air-Cooled Series (152.1 in³, ~10 lbs or ~4.5 kg), outputs average powers of 1 W UV and up to 2 W green. The DX Air-Cooled Series combines capabilities in power, air-cooling, and a small mechanical footprint for optimal integration in industrial laser microprocessing systems. As an exceptionally small DPSS laser, the DX Air-Cooled Series nanosecond laser is the ideal laser source solution from micron-precision marking, to solar cell processing, and to many more industrial laser microprocessing applications.



Applications

- Cutting, drilling, welding, scribing, marking, intra-marking, patterning, dielectric grooving, annealing, repair
- Laser Marking on-the-fly (MOTF), Laser Etching, Laser Patterning, Short Pulse Marking, High Precision Marking, DPSS Laser Marking Systems
- Flat Panel Display Repair
- Solar Cell Laser Structuring, P1 & P3 Solar Cell Processing
- Stereolithography (SLA), Rapid Prototyping 3D Printing, UV Laser 3D Printing
- Mass Spectrometry Systems, MALDI
- LIDAR, Autonomous Systems, 3-D Scanning Systems
- Thin Display Cutting & Drilling, Thin Film Transistor (TFT) Drilling

Features

- Highest powers air-cooled in the market Up to 10 W, UV, Air-Cooled Up to 20 W, Green, Air-Cooled
- Short pulse widths:
 - ${\sim}15~\text{ns}$ at 50 kHz
 - \sim 20 ns at 100 kHz
- Wider repetition rate range than leading competitors, fulfilling higher throughput criteria:

Single shot up to 300 kHz, UV

Single shot up to 500 kHz, Green

Reliable, low COO, non-consumable design

Patented intracavity harmonic UV & Green generation, no damaging indexing of the harmonic crystals

• Small, air-cooled form factor

Water-cooling option available

• Excellent TEM00 beam quality:

Typical $M^2 < 1.1$

Total Pulse Control:

Duty Control to change output power while allowing for longer pulse widths than the standard operating values

PEC (Power or Pulse Energy Control)

Burst Mode

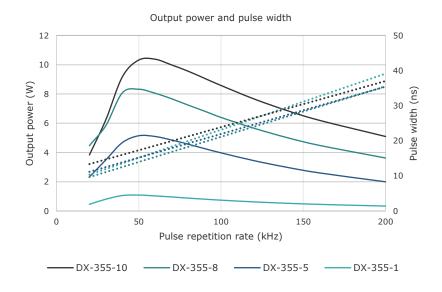
Power monitoring and calibration

Real-time power monitoring

Auto power calibration

	DX-355-1	DX-355-5	DX-355-8	DX-355-10			
Beam and output specifications							
Wavelength	355 nm						
Average power	1 W at 50 kHz	5 W at 50 kHz	8 W at 50 kHz	10 W at 50 kHz			
Pulse energy	20 μJ at 50 kHz	100 μJ at 50 kHz	160 µJ at 50 kHz	200 µJ at 50 kHz			
Pulse width	< 15 ns at 50 kHz						
	20±4 ns at 100 kHz						
Pulse repetition rate ¹	Single shot to 200 kHz (option up to 300 kHz)						
Pulse-to-pulse stability ²	< 2% rms						
Long term power stability ³	< 2% rms						
Beam spatial mode	$TEM_{00} M^2 < 1.1$						
Beam pointing stability	< 20 μrad						
Beam divergence	< 2.5 mrad						
Beam roundness	~90%						
Beam diameter, at exit	~0.3 mm	~0.4 mm					
Polarization ratio	Horizontal; 100:1						
Operational specifications and system characteristics							
Interface	RS232, Ethernet, Software GUI, External TTL Triggering						
Warm-up time	< 5 minutes from standby, < 10 minutes from cold start						
Electrical requirement	100-240 V AC; or 15 V DC, 13.4 A						
Line frequency	50-60 Hz						
Ambient temperature ⁴	Ambient 10°C to 30°C (50°F to 86°F) Operating Range,						
	Relative Humidity 90% Max., non-condensing						
Storage conditions	-10°C to 40°C; Sea Level to 12,000 m;						
	0% to 90% Relative Humidity, non-condensing						
Power consumption	~50 W	~130 W					
Dimensions (LxWxH)	9 x 5 x 3.38 in	11 x 5 x 5 in					
Weight	~10 lbs (~4.5 kg)						
Cooling system ⁵	Air-cooled						

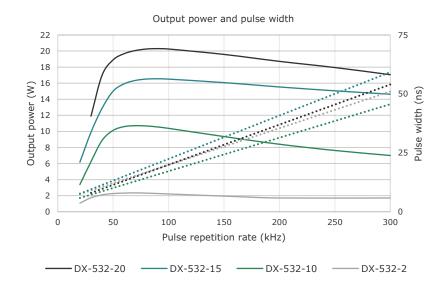
^[1.] Lower pulse repetition rates (down to < 30 kHz) performance achieved by pulse energy capping. [2.] Measured at ambient temperature \pm 2°C. [3.] Measured over 8 hours \pm 1°C. [4.] For operation of the laser outside of the specified temperature range, contact us. [5.] For water-cooled heatsink option, contact us.





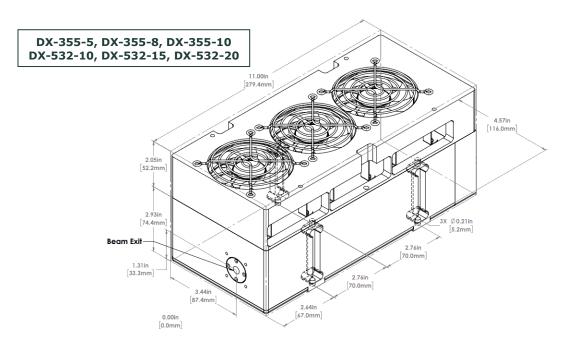
	DX-532-2	DX-532-10	DX-532-15	DX-532-20			
Beam and output specifications							
Wavelength	532 nm						
Average power	2 W at 50 kHz	10 W at 50 kHz	15 W at 50 kHz	20 W at 70 kHz			
Pulse energy	40 µJ at 50 kHz		300 µJ at 50 kHz	> 285 µJ at 70 kHz			
Pulse width	< 15 ns at 50 kHz						
	< 25 ns at 100 kHz						
Pulse repetition rate ¹	Single shot to 300 kHz (option up to 500 kHz)						
Pulse-to-pulse stability ²	< 2% rms						
Long term power stability ³	< 2% rms						
Beam spatial mode	$TEM_{00} M^2 < 1.1$						
Beam pointing stability	< 20 μrad						
Beam divergence	< 2.5 mrad			< 4 mrad			
Beam roundness	~90%						
Beam diameter, at exit	~0.5 mm						
Polarization ratio	Vertical; 100:1						
Operational specifications and system characteristics							
Interface	RS232, Ethernet, Software GUI, External TTL Triggering						
Warm-up time	< 5 minutes from standby, < 10 minutes from cold start						
Electrical requirement	100-240 V AC; or 15 V DC, 13.4 A						
Line frequency	50-60 Hz						
Ambient temperature ⁴	Ambient 10°C to 30°C (50°F to 86°F) Operating Range,						
	Relative Humidity 90% Max., non-condensing						
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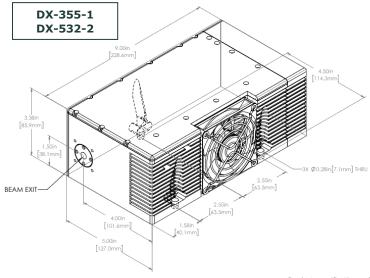
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Dimensional Drawings





Product specifications, characteristics, and dimensional drawings are subject to change without notice.

Photonics Industries conforms to provisions of US 21 CFR 1040.10 & 1040.11 and is made under one or more US patents listed below: 9,531,147, 8,817,831, 7,869,471, 7,346,092, 7,082,149, 7,079,557, 6,999,483, 6,980,574, 6,961,355, 6,842,293, 6,762,405, 6,690,692, 6,587,487, 6,584,134,6,366,596, 6,356,578, 6,327,281, 6,246,707, 6,229,829, 6,108,356, 6,061,370, 6,028,620, 5,936,983, 5,898,717 and Pending Patents

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Main Headquarters: 1800 Ocean Ave, Ronkonkoma, New York 11779, United States

<u>Photonics Industries International</u> is the pioneer of <u>intracavity harmonic lasers</u> and is at the forefront of developing, manufacturing and marketing a wide range of nanosecond, sub-nanosecond and femtosecond lasers for industrial, scientific, defense, and medical industries. Check out our <u>products</u> and see how we can help you <u>apply</u> our lasers to your needs.



